

SCIENTIFIC INFORMATION

Ionobond – Technical Profile

Mixing ratio (powder : liquid)	3.6 : 1 w/w
Working time	2-2.5 min
Setting time	5-6 min
Compressive strength	110-140 MPa
Water solubility	0.2-0.4%
Shear bond strength (dentine)	3-4 MPa

The stated measurement values do not represent a specified value within the scope of the VOCO GmbH quality assurance system.